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Neutraubling, 2024-12-11

Filling lines PET

Number	Product	Model	Performance	Equipment	Year	Delivery
10-24086	SIG Corpoplast, KHS, Kisters, Paxona, Sacmi, Videojet	Used filling line for PET bottles	36.000 b/h	1,5l PET-bottles, water and softdrinks, PCO 1881	2000 / 2001 / 2008 / 2011 / 2012	promptly
10-24052	Krones, Kaeser, Comag, Lachenmeier	Used filling line for non-returnable PET bottles # 10-24052	12.000 b/h	0,5l and 1,5l PET-bottle softdrinks PCO 1810	2004	promptly
101343	Krones	Contiform S12 / Isofill VG-PET-CIP 1.440-32-141	19.200 b/h	0,550 l PET bottle	2004	8 month

Labelling technology Paper label cold

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
30-24362	Gernep	Labetta 4/3/12 784 2A 3SK	8.000 b/h	2x cold glue - 3x self adhesive	2004	Standard	promptly	R-L
30-24429	Gernep	Labetta 6/4/22 - 1056 2A SD	14.000 b/h	2 cold glue labelling stations	2010	standard	promptly	R-L
30-24422	Gernep	Labetta 4 / 3 / 10 -640 2A BV	10.000 b/h	2 cold glue labelling stations	2006	standard	promptly	L-R
30-24416	Gernep	Taxima 4/3 480 1A Tax U/L	6.000 b/h	Tax stripe U+L	2018	Standard	promptly	R-L
30-24408	Gernep	Soluta 6-480/2 1SK TaxU	2.500 b/h	U-Sealing label / Tax stripe 160x17mm	2017		promptly	L-R
30-24388	Gernep	Labetta 3/2/6L Rü BV	5.000 b/h	Body and swing stopper label	2002	Standard	promptly	L-R
30-24387	Gernep	Labetta 3/2/6L Rü	5.000 b/h	Body back	1998	Standard	promptly	L-R
30-24380	Gernep	Labetta 8/6/20	15.000 b/h	Body, neck, back	2002		promptly	L-R
30-24360	Gernep	Labetta 4 / 3 / 12 -784 2A 3SK	7.000 b/h	2 coldglue stations + 3 self adhesive stations ADE	2004	standard	promptly	R-L
10-23712	Krones	Taxomatic 600-15-6-6-110	24.000 b/h	L-tax-strip	2000	Standard	promptly	L-R
101271	Krones	Solomodul 1.200-25-6-6-130	37.400 b/h	Body, (shoulder), back	2006	Standard	promptly	L-R

Labelling technology Wraparound label hot

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
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30-24359	Gernep	Rollina 8-480 H 1SK	12.000 jars/h	Pre-cutted wraparound label on jars	2008	Standard	promptly	L-R
10-24231	Gernep	Rollina 12 640H	10.000 b/h	Wraparound label	2006	Standard	promptly	R-L
20-23848	Krones	Contiroll 960-24	30.000 b/h	Wrap around label from a role	2004	Parallel	promptly	L-R
10272	Krones	Canmatic Combi 960-24-8-6-130	31.000 b/h	Wrap-around label, pre-cut label cold glue	2000	Parallel	3 month	R-L
101487	Krones	Canmatic 960-24	39.000 b/h	Wrap around label	2001	Parallel	promptly	L-R

Labelling technology Self adhesiv label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
30-24362	Gernep	Labetta 4/3/12 784 2A 3SK	8.000 b/h	2x cold glue - 3x self adhesive	2004	Standard	promptly	R-L
10-23788	Krones	Solomodul II 1.200-15	10.000 b/h	3 labelling stations for self-adhesive label from a reel	2012	standard	promptly	R-L
10-23723	Krones	Autocol 960-24	30.000 b/h	2 labelling stations (APS 3) for self-adhesive labels from a reel (body and back)	2011	Standard	promptly	R-L
10-23526	Gernep	Soluta 25-1880 3SK SD	16.000 b/h	3 labelling stations for selfadhesive labels (body, neckaround, back)	2018		promptly	R-L
30-24360	Gernep	Labetta 4 / 3 / 12 -784 2A 3SK	7.000 b/h	2 coldglue stations + 3 self adhesive stations ADE	2004	standard	promptly	R-L

Labelling technology Sleeve label

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24494	Krones	Sleevematic M1 – Gen. 3	25.000 b/h	Part sleeve(positioned) and full sleeve (bottom flush)	2016	Standard	promptly	R-L
10-24468	Krones	Sleevematic DS Inline	9.600 b/h	Sleevelabel	2008		promptly	L-R
10-24094	Krones	Sleevematic M1	16.000 b/h	Sleeve label	2010	standard	promptly	R-L

Filling technology Can

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Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24480	Krones / Ferrum	Volumetric VODM-C 1.800-36-157 F5	20.000 c/h	0,33l and 0,5l (211/202), 0,25l (202/200)	2014		Feb 2025	R-L

Filling technology Filler-Bloc

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24502	Kosme	ISOBLOCK G 28/960 KK 6 Etikettiermaschine 6/240 C	5.000 b/h	Beer in 0,5l glass bottle	2011	Bloc	Feb 2025	L-R
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
10-23927	Krones	Variojet 1.440-44-103 / Mecafill VK2VP 050-113 / KK10-M	20.000 b/h	0,33 l glass bottle - beer filling	2016/2000	Bloc	Dec 2024	R-L
30-23847	Krones	Variojet 2.520-070-113/Sensometric VP-G 050-113/SV 10/SOV 10-S/Prontomatic 720-12-6-4-180	12.000 B/h	0,7l Glass-Bottle	1999	Standard	promptly	L-R
101248	Krones	VK2V 050-113 / Prontomatic 720-18-480-8-6-130	19.000 b/h	Beer in 0,5 l glass bottle	1991	Bloc	promptly	R-L
201437	Krones	Variojet 1440-024-188-M / Sensometric VP-GW 024-188-S	7.000 b/h	Milk in 1,0l Twist-Off bottle	1999	Bloc	promptly	L-R

Filling technology Glass

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
20-24487	KHS	Innofill - DMG - SVF - 144-KK24	44.000 b/h	0,5l glass bottle with crown cork - beer	2002	Edge	Nov 2025	L-R
10-24502	Kosme	ISOBLOCK G 28/960 KK 6 Etikettiermaschine 6/240 C	5.000 b/h	Beer in 0,5l glass bottle	2011	Bloc	Feb 2025	L-R
10-24191	Krones	Moduljet 1.800-50 Modulfill HES (VP G) 1.440-40-113	13.000 b/h	0,75l glass bottle - non-carbonated water	2011	Bloc	promptly	R-L
10-24168	Krones	Variojet 2.160-66-103 Mecafill VKPV-CF 2.160-66-103	25.000 b/h	0,275l glass - beer	2002	Bloc	promptly	L-R
10-23952	Krones	Variojet 1440-16-283 Mecafill VKPV	4.000 b/h	0,5l glass bottle beer	2003	Bloc	promptly	R-L

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		1440-16-283 KK 4 SV 4						
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Filling technology PET

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24008	Krones	Volumetric VODM-PET 5.760-176-103 SOV 720-22-103	43.000 b/h	1,5l PET-bottle with water with and without CO ₂ , neck 26/22 FlipTop	2007	Bloc	Jan 2025	R-L
20-23753	Krones	Sensometric VP-I-PET 144-126 / SV 18-S	27.000 b/h at 1,0l PET	1,0l, - 2,0l PET / PCO 1881 / carbonated Soft-Drinks	1999	Angle	promptly	R-L
101264	Krones	Sensometric VP-GW 1.440-24-188/ Robusta 600-10	9.000 b/h	1,0 l PET bottle	2003	Bloc	promptly	L-R
101330	Krones	Variojet 1800-050-113/Volumetric VO-PET 040-113/SV 360-10-113	7.200 b/h at 0,5 l PET bottle	0,5 l, 1,0 l, 1,5 l, 2,0 l PET bottle - water	1999	Bloc	promptly	R-L

Beverage preparation Mixer

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
101347	Krones	Contiflow 15/2	5,0 -15,0 l/h at mixing ration 1:1000	Flavour dosing for water dissolving flavours	2018		promptly	

Inspection technology Full bottle inspection

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24190	Krones	Checkmat FM-K+L	45.000 b/h	Fill level, Cap	2010		promptly	L-R
10-24189	Krones	Checkmat FM-K+L	40.000 b/h	Fill level, closure	2019		promptly	R-L
10-23884	Krones	Checkmat 731 FM K+L	54.000 b/h	Filling height controle and cap control for PET bottles	2015		promptly	
20-23798	Krones	Checkmat FM-X	50.000 b/h	fill level inspection unit	2002		promptly	

Plastic technology Blow moulding machines

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Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24520	Krones	Contiform S12	18.000 b/h	0,5l and 0,75l PET -wide neck 38mm	2005		Oct 2025	
10-24333	SIG Corpoplast	Blomax 20 Serie III compact	36.000 b/h	1,0l PET-bottles	2007		Jan 2025	
10-24023	Krones	Contiform S24	43.000 b/h	1,5l and 2,0l PET-bottle, neck 26/22	2007		Nov 2024	
10-24013	Krones	Contiform S24	43.000 bl/h	1,5l PET-bottle, neck 26/22	2007		Nov 2024	
10-23973	Krones	Contiform S18	32.000 b/h	0,1 - 0,33l PET-bottles, 37mm neck finish	2007		promptly	
10-23854	Krones	Contiform S10	20.000 b/h	0,33l PET bottle - neck PCO 1881	2010		promptly	
10-23161	Krones	Contiform 1 cavity	80 b/h	0,22l PET-bottle	2000		promptly	
101233	Sidel	SBO 20 Series 2	24.000 b/h	0,25 l, 0,5 l, 1,0 l, 1,5 l PET bottle	2002		promptly	

Packing technology Crate packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24042	BMS	Packer EP 0800 PET	250 cy/h	2 heads 12x1,0l and 24x0,5l in crate 400x300 mm	2008		promptly	short-side leading
10-24032	Kettner	Einpacker Blitzpac E 35 T1	400 cy/h	4 heads 4x3 1l im Kasten 400x300 mm	2002		promptly	short-side leading
10-24148	Kettner	Depacker Blitzpac Junior A3.1H	400 cy/h	4 heads 4x3 1l from crate 400x300 mm	2002		promptly	short-side leading

Packing technology Foil packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24509	SMI	SK 600 F	60 Packs/min	Cans in shrink packs - only foil	2003		promptly	L-R
10-24226	Dimac	Dimac Star F45	45 cy/min	Packing machine for Shrinkpac 3x2 (one lane) - foil only	2006		promptly	L-R
30-24155	Krones	Variopac TFS-8 3-b	80 cy/min	Shrinkpack 2x2 (3-lane), 3x2 (double lane), shrinkpad and shrinktray 4x2, 5x2, 5x3 and 6x4	2015		Feb 2025	L-R

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20-23706	Krones	Variopac TFS 070-0381	70 cy/min	3x2 sixpack in foil - double lane / 5x4 tray in foil - single lane	2006		promptly	R-L
10-23450	ZVT Kisters	PSP 041 V	40 cy/min	3x2 double lane film only, 4x3 with pad and film	2000		promptly	R-L
10-23437	Twin Pack	Handleapplicator - MHTE	40 cycles/min	Double lane 1,5l PET bottles in 3x2 foil packs	2000		promptly	R-L
201306	Krones	Shrinking tunnel MST-G-10-1-4500-2200-N-200-12	max. 200 kW	1-lane shrinking tunnel with gas heating	2016		promptly	L-R

Packing technology Carton packing

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24454	Krones	Variopac Pro WTS-80	80 cy/min	Wrap-around carton, Tray with film	2020		Nov 2024	
10-23342	Krones	Modulpac W-25	25 cycles/min	Container in wraparound carton 2x3 til 4x6	2008		promptly	L-R

Palettising technolog Palletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24449	Krones	Modulpac Pro 1AD with Robobox T-GS	500 l/h (nominal)	Shrinkpack, tray and carton on Euro- and industrial pallet	2020		Nov 2024	
10-24330	Krones	Pressant Duplex 2NT	2x300 l/h (nominal)	Plastic crates 400x300 on Euro pallet 1200x800	2000		promptly	
10-24177	Krones	Modulpac 2AC	250 layers/h (nominal)	Shrinktray and carton on Euro- and industrial pallet	2021		promptly	
101285	Kettner	Pressant Universal 1A	300 L/h (nominal)	Carton, shrink tray, tray	1996		promptly	

Palettising technolog Depalletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24331	Krones	Pressant Duplex 2NT	2x300 l/h (nominal)	Plastic crate 400x300 on to Euro pallet	2000		promptly	

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				1200x800				
10-24314	Krones	Pressant Duplex 2NT	2x 300 layers/h (nominal)	Plastic crates 300x200 mm from Europallet 1200x800 mm	2013		promptly	
10-24037	Krones	Pressant 2500-1N	200 l/h (nominal)	Plastic crates from Europallet 1.200x800mm	2008		promptly	

Palettising technolog Bulk glass depalletising

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23291	Krones	Pressant Universal 1A - widened	300 layers/h	Bulk-can pallet 1.300 x 1.120mm with top-frame and intermediate layer	2015		20 weeks	

Palettising technolog Pallet safety

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24519	Strema	A5000B II	150 p/h	Double head	2007		promptly	
10-24518	Strema	A 5000B II		Double head	2007		promptly	
10-24262	Robopac	Genesis HS-T.I.	80 pal/h with 20 windings (nominal)	Ring wrapper with 1 film spool	2005		promptly	
10-24252	Strema	A 5000B II		2 heads	2007		Nov 2024	
10-24237	Robopac	Helix HS-40	45 pal/h at 20 windings	Rotating arm with one film reel	2008		promptly	

Cleaning technology CIP-cleaning

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24375	Krones	Varioclean F-AUT	1 Circulation with 30 m³/h	3 tanks, each 3.000 litre	2011		promptly	

Cleaning technology Single end

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Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
101247	Krones	KESK-245/26-080	21.000 b/h	0,5 l glass bottle	1991		promptly	

Cleaning technology Double end

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24199	Krones	LAVATEC D4.CS.EQ249	24.000 b/h	0,75l glass bottles	2010		promptly	

Cleaning technology Rinser

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23205	Krones	Variojet 1.440-16-283	8.000 b/h	0,27 l und 0,75 l glass bottle	2009	Standard	promptly	L-R

Miscellaneous Coding

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24444	Videojet	Thermal-Inkjet m610touch (TIJ)	1,5-109 m/min (600x240 dpi)	Ink-print onto single container	2022		promptly	
10-24439	Videojet	Continous-Inkjet 1880 (CIJ)	330 m/min (10 characters/inch, single lane)	Ink-print onto case cardboard	2022		promptly	
10-23315	Domino	A-Serie plus		Inkjet with max. 4 lines	2010		promptly	

Miscellaneous Other

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-23745	Bertolaso	EMN-500-3500	60 caps/min.	Cleated conveyor	2012		promptly	
10-23736	Adelski	Cap feed unit with air blower	60 caps/min.		2010		promptly	
10-23300	CSW Machinery BV	54-HIN-10	max. 1.600 lids/min	Can lid conveyor sytem with 2 lanes	2009		promptly	

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101170	Krones / Tanner	Preform unit	33.000 preforms/h		2008/2009		promptly	
20-23568	Moeller	Sub-distribution		Rated current busbar 630 A	2000		promptly	

Miscellaneous Conveyor

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
10-24183	Apollo	A2/A4-500-GBolli-1600	30 m/min	right - downwards	2021		promptly	clockwise (R-L)
10-23630	Werfring	Empty Pallet Magazine		Carrier beam	2008		promptly	
10-23412	Krones	PalCo		Triple pallet units	2015		promptly	
101308	Krones	Turning unit for carton, tray, multi pack	3.000 packs/h		2000		promptly	
101301	Krones	Hydraulic lifting table	120 cycles/h	Hydraulic lifting table with roller conveyors	2006		promptly	
101273	Krones	Infeed conveyor for carton, tray, multi pack			2004		promptly	
101386	Krones	AirCo		35m air conveyor for PET bottles, without rail	2002		promptly	

Capping technology Decorker

Number	Product	Model	Performance	Equipment	Year	Batch	Delivery	Direction
101300	Rink	KM 790 / 4K-1K	1000 - 2000 c/h	Decorker and decapper	1996		promptly	

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